

WORK ORDER 2012-32

Date opened: 10 October 2012

Project: Quick Release Cargo Basket Assembly
Type: Eurocopter AS350/355 SeriesBatch Quantity: 1 Complete Basket Assembly (78410-01)
1 with Lid Step (70405)Approval: SH08-18
Drawing List: DCL784-3

Fabrication and Assembly Drawing(s)	Description
78410, Rev. 1	Basket Ass'y
78411, Rev. 2	Basket Body Ass'y
78412, Rev. 1	Basket Lid Ass'y
84255, Rev. 0	Handle Installation
84261, Rev. 0	Handle Bar Ass'y
84262, Rev. 0	Handle Bracket Ass'y
70405, Rev. 1	Lid Step Modification

Complete material tracking information on attached pages.

Work Order pre-completion Inspection:

Project is on Approval Limitation Record:	Y
Document Control List revision level matches (or exceeds) STC:	Y
Drawings revision levels match Document Control List:	Y
Purchase order or Work order source is recorded for each part/ass'y:	Y
Tests and inspections specifically called out on drawings are complete:	Y
Release tags associated with all fabricated parts are attached:	Y
All mounting hardware and supplies are included:	Y

List all non-conformities raised: _____

Welder Signature: _____ Date: _____

Inspector Signature: _____ Date: _____

Drawing: **78410** Revision 1
 Assembly: **78410-01** Cargo Basket Ass'y (Quick-Release, Long, 93.25" long)

Qty Per	Part #	Description	Material	P.O./W.O.	Checked
1 Total	78410-01	Cargo Basket Assembly			
. 1	78411-01	Basket Body Assembly	Below		
. 1	78412-01	Basket Lid Assembly	Below		
. 1	84255-01	Handle Bar Installation	Below		
. 1	36280-01	Brace Assembly	9-2081 Brace	12059	
. 1	MS20001P4	Piano Hinge			
. 1	78427-01	Placard	0.063 Sheet, 6061-T6 Aluminum	11102	
. 4	49205-14	Bumper	Argus Industries Bumper	11010	
. A/R	CR3213-5-02	Cherry Rivet			
. 8	CR3523-5-02	Cherry Rivet			
. 4	CR3213-4-02	Cherry Rivet			
. 4	96710-01	Fitting	Alternate to Ancra 40088-14	WO2012-44	
. 8	NAS1149FO663P	Washer			
. 1	AN3-15A	Bolt			
. 1	AN3-17A	Bolt			
. 3	NAS1149FO363P	Washer			
. 2	AN970-3	Washer			
. 2	MS21044N3	Nut			

Processes	Per	Mat'ls Used	Inspection	Signature
Riveting	AC43.13-1B	CR Rivets		
Final Inspection	Drawing 78410			

Tag incomplete parts with Work Order # when stored between processes.

Tag complete parts / assemblies with Release Tag prior to storage.

Drawing: **78411** **Revision 2**
 Assembly: **78411-01** **Basket Body Ass'y (Quick-Release, Long, 93.25" long)**

Qty Per	Part #	Description	Material	P.O./W.O.	Checked
1 Total	78411-01	Basket Body Assembly			
. A/R		Tube	4130 Steel, 3/4" x 0.035 Sqr. Tube	12045	
. A/R		Tube	4130 Steel, 1/2" x 0.035 Sqr. Tube	12045	
. 4	76421-01	Hoop	4130 Steel, 1/2" x 0.035 Sqr. Tube	12045	
. 2	76423-07	Attachment Hoop	4130 Steel, 1/2" x 0.035 Sqr. Tube	12045	
. . 2	76423-06	Lug	1018 Mild Steel, 5/8" Dia.	12056	
. 1	36262-01	Handle Bracket Assembly	Below		
. 1	49215-01	Spacer	1018 Steel, 1/2" Rod	12056	
. A/R	3/4-16F	Mesh	Expanded carbon steel	12065	

Processes	Per	Mat'ls Used	Inspection	Signature
Welding	AMS 2685C	Welding Rod ER70S-2		
Powder Coat	Drawing 78411	PO 12113		
Final Inspection	Drawing 78411			

Tag incomplete parts with Work Order # when stored between processes.

Tag complete parts / assemblies with Release Tag prior to storage.

Drawing: 78412 Revision 1
Assembly: 78412-01 Basket Lid Ass'y (Quick-Release, Long, 93.25" long)

Qty Per	Part #	Description	Material	P.O./W.O.	Checked
1 Total	78412-01	Basket Lid Assembly			
. A/R		Tube	4130 Steel, 3/4" x 0.035 Sqr. Tube	12045	
. 1	49216-01	Spacer	1018 Steel, 1/2" Rod	12056	
. 1	36262-01	Upper Handle Bracket Assembly	Below		
. 1	36204-10	Placard Bracket	1018 Steel, 0.035" Sheet	9010	
. A/R	3/4-16F	Mesh	Expanded carbon steel	12005	

Processes	Per	Mat'ls Used	Inspection	Signature
Welding	AMS 2685C	Welding Rod ER70S-2		
Powder Coat	Drawing 78412	PO 12113		
Final Inspection	Drawing 78412			

Tag incomplete parts with Work Order # when stored between processes.

Tag complete parts / assemblies with Release Tag prior to storage.

Drawing: **84255** **Revision 0**
Assembly: **84255-01** **Handle Installation**

Qty Per	Part #	Description	Material	P.O./W.O.	Checked
1 Total	84255-01	Handle Installation			
. 1	84261-01	Handle Bar Assembly	Below		
. 2	84267-01	Bracket	Delrin, 3/4"	WO2012-15	
. 2	36278-01	Spring (1 left, 1 right)	304 Stainless, 1/16" Dia Music Wire	12033	
. 2	36275-01	Bushing	SAE 660 Bronze, 5/16" Dia	11030	
. 2	AN3-12A	Bolt			
. 4	AN3-11A	Bolt			
. 10	AN960-10	Washer			
. 6	MS21044N3	Nut			

Processes	Per	Mat'ls Used	Inspection	Signature
-----------	-----	-------------	------------	-----------

Final Inspection	Drawing 84255
------------------	---------------

Tag incomplete parts with Work Order # when stored between processes.

Tag complete parts / assemblies with Release Tag prior to storage.

Drawing: 84261 Revision 0
Assembly: 84261-01 Handle Bar Assembly

Qty Per	Part #	Description	Material	P.O./W.O.	Checked
1 Total	84261-01	Handle Bar Assembly			
. 1	36277-01	Handle Bar	316 Stainless, 1.0 x 0.035 Rnd. Tube		
. 2	84265-01	Lever	304 Stainless, 0.105 Sheet	10036	
. 2	36274-01	Bushing	304 Stainless, 7/16" x 0.065 Rnd. Tube	11057	
. 2	MS20615-4M3	Rivet		7039	

Processes	Per	Mat'ls Used	Inspection	Signature
Welding	AMS 2685C	Welding Rod ER308L		
Final Inspection	Drawing 84261			

Tag incomplete parts with Work Order # when stored between processes.

Tag complete parts / assemblies with Release Tag prior to storage.

Drawing: **84262** Revision 0
Assembly: **84262-01** Handle Bracket Assembly

Qty Per	Part #	Description	Material	P.O./W.O.	Checked
1 Total	84261-01	Handle Bracket Assembly			
. 4	84272-01	Bushing	4130 Steel, 5/16" x 0.058 Sqr. tube	11049	
. 4	36273-01	Lid Bracket	321 Stainless, 0.050 Sheet	10037	
. 2	36275-02	Support	304 Stainless, 5/16" Rod	11093	

Processes	Per	Mat'ls Used	Inspection	Signature
Welding	AMS 2685C	Welding Rod ER308L		
Final Inspection	Drawing 84262			

Tag incomplete parts with Work Order # when stored between processes.

Tag complete parts / assemblies with Release Tag prior to storage.

Drawing: **70405** **Revision 1**
Assembly: **70405-01** **Lid Step Modification**

Qty Per	Part #	Description	Material	P.O./W.O.	Checked
1 Total	70405-01	Lid Step Modification			
. 10	70405-03	Tube	4130 Steel, ½" x 0.035 Sqr. Tube	12045	
. 1	70405-04	Tread Plate	3003 Aluminum Tread Plate, 0.063"	12118	
. A/R	CR3213-4-2	Cherry Rivet			

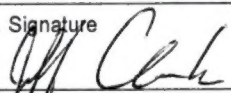
Note: Step is installed on all bays of lid.

Note: Remainder of assembly listed on drawing 78412

Processes	Per	Mat'ls Used	Inspection	Signature
Welding	AMS 2685C	Welding Rod ER70S-2		
Final Inspection	Drawing 70405			

Tag incomplete parts with Work Order # when stored between processes.

Tag complete parts / assemblies with Release Tag prior to storage.

1. Approving Civil Aviation Authority/Country Transport Canada		2. AUTHORIZED RELEASE CERTIFICATE FORM ONE			3. Form Tracking No.
4. Organization Name and Address AERO Design Ltd. – 2013 39th Avenue NE, Calgary, Alberta, T2E 6R7					5. Work Order/Contract/Invoice WO2012-32
6. Item	7. Description	8. Part Number	9. Qty.	10. Serial/Batch No.	11. Status/Work
	Long Cargo Basket	78410-01	1	78401-41	New
12. Remarks Modified with walkway on lid IAW DCL704					
13a. Certifies that the items identified above were manufactured in conformity to:			14a. <input type="checkbox"/> CAR 571.10 Maintenance Release <input type="checkbox"/> Other regulation specified in block 12		
<input checked="" type="checkbox"/> Approved design data and are in condition for safe operation.			Certifies that unless otherwise specified in block 12, the work identified in block 11 and described in block 12, has been performed in compliance with the Canadian Aviation Regulations.		
<input type="checkbox"/> Non approved design data specified in block 12.					
13b. Signature 	13c. Approved Organization Number AMF 73-04		14b. Signature	14c. Approved Organization Number	
13d. Name Jeff Clarke	13e. Date (dd/mmm/yyyy) 18 Mar 2013		14d. Name	14e. Date (dd/mmm/yyyy)	
Installer Responsibilities					
<p>This certificate does not constitute authority to install.</p> <p>Installers working in accordance with the national regulations of a country other than that specified in block 1 must ensure that their regulations recognize certifications from the country specified.</p> <p>Statements in blocks 13a or 14a do not constitute installation certification. In all cases, the technical record for the aircraft must contain an installation certification issued in accordance with the applicable national regulations before the aircraft may be flown.</p>					

VORTEX